

Codes & Standards Compliance Office

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Email: boilerpermits@tsask.ca Website: www.tsask.ca

### Statutory Declaration (Registration of Fittings)

TSK-1008

Joel Feldman				In this space, show facsimile of
Vice President, Engineering				manufacturer's logo or trademark as it appear on the fitting.
(mus	(company title, e.g. vice presid t be in a position of authority in the ma	ent, plant manager, chief engineer anufacturing plant where the fitting		Swagolol
Swage	lok Company		a commence of the commence of	Cwadeio
	(name	of manufacturer)	59	Q. Section of the sec
cated at.	Headquarters: 29500 Solo	on Road	Solon, Ohio	44139 USA
	(Plant Address – Apt/Street)		(City,Prov)	(Postal Code)
	y declare that the fittings list fety Act (check one)	ed hereinunder, which are	subject to the <b>Sask</b>	atchewan Boiler and Pressure
Com	ply with the requirements of	ASME B31.1 and ASME (title of recognized North Amer	B31.3 whice	h specifies the dimensions,
Mate	erials of construction, pressu			ring of the fittings, or
) Are	not covered by the provision	s of a recognized North A	merican standard an	d are therefore manufactured
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	59 M 35 1 50 3 M 1 5	one meterials of south		as supported by the attached
			7.5	erature ratings and the basis
tor s	uch ratings, and the marking	of the fittings for identific	ation.	
ırther de	clare that the manufacturer	of these fittings is controlle	ed by a quality contro	I program which has been
rified by	the following authority, BSI		as bein	g suitable for the manufacturer
777	ings to the stated standard.			
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Canadian Registration Number Submittal
Category C: Swagelok Bleed Valves and Purge Valves

# Attachment B: Scope for Swagelok BV Series Bleed Valves and P Series Purge Valves (Category C)

Date: March 30, 2020

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This document represents the scope of the Swagelok BV Bleed Valves and P Purge Valves covered by this submission for CRN approval. These products were designed and evaluated in accordance with ASME B31.1-2018 for unlisted components and ASME B31.3-2018 for unlisted components.

#### **Summary Table**

Duaduat	Main	Main Pressure		Maximum Rated Pressure (psig)		Design Code
Product Series	Pressure Bearing Component	Bearing Material (Standard)	Port Connections, Sizes	At -65 to 100°F (except Carbon Steel)	At max temperature	of Construction
BV Bod	Body, Stem	316 SS (ASTM A479)	Male NPT 1/8", 1/4", 3/8", 1/2"	10,000	6085 @ 850°F	
			Male ISO 1/4",1/2"			
			Male SAE 1/4",1/2"	4,568	4568 @ 400°F	
BV Body, Stem	Body, Stem	1018 Carbon Steel	Male NPT 1/8", 1/4", 3/8", 1/2"	10,000 @	8630 @ 375°F	
			Male ISO 1/4",1/2"	-20 to 100°F		
	(ASTM A108)	Male SAE 1/4",1/2"	4,568 @ -20 to 100°F	4568 @ 375°F		
P Body, Cap	Body, Cap	316 SS (ASTM A479)	Female & Male NPT 1/8", 1/4", 3/8", 1/2"	4000	2500 @ 600°F	ASME B31.1 (Unlisted Components) and ASME B31.3 (Unlisted Components)
			Male ISO 1/8"			
			Swagelok Tube Fitting 1/8", 1/4", 3/8", 1/2", 6MM, 8MM			
		Male SAE 1/4", 1/2"	4000	2850 @ 400°F		
Р	Body, Cap	12L14 Carbon Steel (ASTM A108)	Female & Male NPT 1/8", 1/4", 3/8", 1/2"	3000 @ -20 to 100°F	2985 @ 350°F	
			Male SAE 1/4", 1/2"			
			Male ISO 1/8"			
			Swagelok Tube Fitting 1/8", 1/4", 3/8", 1/2", 6MM, 8MM			





Canadian Registration Number Submittal
Category C: Swagelok Bleed Valves and Purge Valves

Product	Main Pressure	Main Pressure Bearing		Maximum Rated Pressure (psig)		Design Code of
Series	Bearing Component	Material (Standard)	Port Connections, Sizes	At -65 to 100°	At max temperature	Construction
Р	Brass Body, Cap C36000 (ASTM B16)	C36000	Male NPT 1/8", 1/4", 1/2"		. 740 @ 400°F	ASME B31.1 (Unlisted Components) and ASME B31.3 (Unlisted Components)
			Male ISO 1/8"	3000		
			Swagelok Tube Fitting 1/8", 1/4", 3/8", 1/2", 6MM			
			Swagelok Tube Fitting 8MM	2322		
			Swagelok Tube Fitting 3/8"	2200		
			Swagelok Tube Fitting 1/2"	2100		
			1/8" FNPT	3000	640 @ 400°F	
		1/4" FNPT	3000	660 @ 400°F		
			3/8" FNPT	2600	520 @ 400°F	
			1/2" FNPT	2400	480 @ 400°F	
			Male SAE 1/4", 1/2"	2284	297 @ 400°F	

#### **Product Illustrations**

**BV Series Bleed Valves** 



P Series Purge Valves



Date: March 30, 2020

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#### **Typical Product Characteristics:**

Some of the product options listed below could affect the pressure-temperature ratings shown in the Summary Table, but in all cases the ratings are less than those shown in the Summary Table. All of the following options are within the scope of this registration:

#### **BV Series Bleed Valves**

Handles Vent Tubes

#### P Series Purge Valves

Ball Material (316SS standard, PTFE optional)

#### **Quality System**

The Swagelok Company quality system complies with the requirements of ISO 9001:2015. The Swagelok Company maintains BSI Certificate of Registration Number FM 01729, which applies to all locations listed on the Certificate.

#### References

The product catalog does not represent the full scope of registration, but rather details some of the most common options.

BV Bleed Valves and P Purge Valves Catalog MS-01-62, Rev N

## **Attachment A. Swagelok Manufacturing Locations**

This document lists the Swagelok locations where end item or component level manufacturing activities take place.

Swagelok Company	Swagelok Company (Falon 1)
29500 Solon Road	348 Bishop Road
Solon, Ohio 44139	Highland Heights, Ohio 44143
USA	USA
Swagelok Company (Highland)	Swagelok Company (Falon 2)
318 Bishop Road	358 Bishop Road
Highland Heights, Ohio 44143	Highland Heights, Ohio 44143
USA	USA
Swagelok Company (OFC)	Swagelok Company (HPF)
29495 F.A. Lennon Drive	6050 Cochran Road
Solon, Ohio 44139	Solon, Ohio 44139
USA	USA
Swagelok Company (Atlantic)	Swagelok Company (Snow Metal)
26651 Curtiss Wright Parkway	6060 Cochran Road
Willoughby Hills, Ohio 44092	Solon, Ohio 44139
USA	USA
Swagelok Company (Micro) 26653 Curtiss Wright Parkway Willoughby Hills, Ohio 44092 USA	Swagelok Company (Alfred) 29500 Ambina Drive Solon, Ohio 44139
Swagelok Hose Services Company (SHSC)	Swagelok Company (Strongsville)
29900 Solon Industrial Parkway	15400 Foltz Road
Solon, Ohio 44139	Strongsville, Ohio 44119
Swagelok (China) Fluid System Technologies Ltd. Changshu Export Process Zone Changshu Economic Development Zone Changshu, Jiangshu 215513 China	Swagelok Limited Ballafletcher Road Tromode IM4 4RA Isle of Man

